

Version 3.0

Revision Date: 03/20/2016

SDS Number:

Date of last issue: 11/24/2015

856978-00007

Date of first issue: 11/30/2014

SECTION 1. IDENTIFICATION

Product name

DOW CORNING(R) 3165 FAST TACK RTV ADHESIVE

SEALANT

Product code

00000000003111440, 00000000003111440

Manufacturer or supplier's details

Company name of supplier

Dow Corning Corporation

Address

South Saginaw Road

Midland Michigan 48686

Telephone

(989) 496-6000

Emergency telephone

24 Hour Emergency Telephone: (989) 496-5900

CHEMTREC: (800) 424-9300

Recommended use of the chemical and restrictions on use

Recommended use

: Adhesive, binding agents

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Not a hazardous substance or mixture.

GHS label elements

Not a hazardous substance or mixture.

Precautionary Statements

Prevention

P271 Use only outdoors or in a well-ventilated area.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture

: Mixture

Chemical nature

Silicone

Hazardous ingredients

Chemical name	CAS-No.	Concentration (% w/w)
Calcium carbonate	471-34-1	>= 30 - < 50
Amorphous fumed silica	112945-52-5	>= 1 - < 5
Titanium(4+) 2-methylpropan-2-olate	3087-39-6	>= 1 - < 5
Quartz	14808-60-7	>= 0.1 - < 1



Version 3.0

Revision Date: 03/20/2016

SDS Number: 856978-00007 Date of last issue: 11/24/2015 Date of first issue: 11/30/2014

SECTION 4. FIRST AID MEASURES

General advice

In the case of accident or if you feel unwell, seek medical

advice immediately.

When symptoms persist or in all cases of doubt seek medical

If inhaled

If inhaled, remove to fresh air.

Get medical attention if symptoms occur.

In case of skin contact

In case of contact, immediately flush skin with plenty of water.

Remove contaminated clothing and shoes.

Get medical attention. Wash clothing before reuse.

Thoroughly clean shoes before reuse.

In case of eye contact

Flush eyes with water as a precaution.

Get medical attention if irritation develops and persists.

If swallowed

If swallowed, DO NOT induce vomiting. Get medical attention if symptoms occur.

Rinse mouth thoroughly with water.

Most important symptoms and effects, both acute and

delayed

None known.

Protection of first-aiders

First Aid responders should pay attention to self-protection,

and use the recommended personal protective equipment

when the potential for exposure exists.

Notes to physician

: Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media :

Water spray

Alcohol-resistant foam Carbon dioxide (CO2)

Dry chemical

Unsuitable extinguishing

None known.

media

Specific hazards during fire

fighting

Exposure to combustion products may be a hazard to health.

Hazardous combustion prod-

ucts

Carbon oxides Silicon oxides Formaldehyde

Metal oxides

Specific extinguishing meth-

ods

Use extinguishing measures that are appropriate to local cir-

cumstances and the surrounding environment.

SAFETY DATA SHEET

DOW CORNING(R) 3165 FAST TACK RTV ADHESIVE SEALANT



Version 3.0

Revision Date: 03/20/2016

SDS Number: 856978-00007

Date of last issue: 11/24/2015 Date of first issue: 11/30/2014

Use water spray to cool unopened containers.

Remove undamaged containers from fire area if it is safe to do

SO.

Evacuate area.

Special protective equipment

for fire-fighters

In the event of fire, wear self-contained breathing apparatus.

Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emer-

gency procedures

Use personal protective equipment.

Follow safe handling advice and personal protective

equipment recommendations.

Environmental precautions

Discharge into the environment must be avoided.

Prevent further leakage or spillage if safe to do so.

Retain and dispose of contaminated wash water.

Local authorities should be advised if significant spillages

cannot be contained.

Methods and materials for containment and cleaning up

Soak up with inert absorbent material.

For large spills, provide diking or other appropriate

containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate

container.

Clean up remaining materials from spill with suitable

absorbent.

Local or national regulations may apply to releases and disposal of this material, as well as those materials and items

employed in the cleanup of releases. You will need to

determine which regulations are applicable.

Sections 13 and 15 of this SDS provide information regarding

certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures

See Engineering measures under EXPOSURE

CONTROLS/PERSONAL PROTECTION section.

Local/Total ventilation

Use only with adequate ventilation.

Advice on safe handling

Do not get on skin or clothing.

Do not swallow.

Avoid contact with eyes.

Handle in accordance with good industrial hygiene and safety

practice.

Take care to prevent spills, waste and minimize release to the

environment.

Conditions for safe storage

Keep in properly labeled containers.

Store in accordance with the particular national regulations.

SAFETY DATA SHEET

DOW CORNING(R) 3165 FAST TACK RTV ADHESIVE SEALANT



Version

Revision Date: 03/20/2016

SDS Number: 856978-00007 Date of last issue: 11/24/2015 Date of first issue: 11/30/2014

3.0

Materials to avoid

Do not store with the following product types: Strong oxidizing agents

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Calcium carbonate	471-34-1	TWA (Respirable)	5 mg/m³	NIOSH REL
		TWA (total)	10 mg/m ³	NIOSH REL
Amorphous fumed silica	112945-52-5	TWA (Dust)	20 Million particles per cubic foot (Silica)	OSHA Z-3
	527	TWA (Dust)	80 mg/m3 / %SiO2 (Silica)	OSHA Z-3
а		TWA	6 mg/m³ (Silica)	NIOSH REL
Quartz	14808-60-7	TWA (total dust)	30 mg/m3 / %SiO2+2	OSHA Z-3
		TWA (respirable)	10 mg/m3 / %SiO2+2	OSHA Z-3
. *		TWA (respirable)	250 mppcf / %SiO2+5	OSHA Z-3
		TWA (Res- pirable frac- tion)	0.025 mg/m³ (Silica)	ACGIH
5	2	TWA (Respirable dust)	0.05 mg/m³ (Silica)	NIOSH REL

Hazardous components without workplace control parameters

Ingredients	CAS-No.
Titanium(4+) 2-methylpropan-	3087-39-6
2-olate	

Engineering measures

Processing may form hazardous compounds (see section

Ensure adequate ventilation, especially in confined areas.

Minimize workplace exposure concentrations.

Personal protective equipment

Respiratory protection

No personal respiratory protective equipment normally

required.

Hand protection

Material

: Chemical-resistant gloves



Version 3.0

Revision Date: 03/20/2016

SDS Number: 856978-00007

Date of last issue: 11/24/2015 Date of first issue: 11/30/2014

Remarks

Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. Breakthrough time is not determined for the product. Change gloves often! For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday.

Eye protection

Wear the following personal protective equipment:

Safety goggles

Skin and body protection

Skin should be washed after contact.

Hygiene measures

Ensure that eye flushing systems and safety showers are

located close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.

These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may

require added precautions.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

paste

Color

gray

Odor

alcohol-like

Odor Threshold

No data available

pН

Not applicable

Melting point/freezing point

No data available

Initial boiling point and boiling

range

Not applicable

Flash point

Not applicable

Evaporation rate

Not applicable

Flammability (solid, gas)

Not classified as a flammability hazard

Upper explosion limit

No data available

Lower explosion limit

No data available

Vapor pressure

NO. ALL MO. MARK DOTTON

Not applicable

Relative vapor density

No data available

Relative density

1.35

SAFETY DATA SHEET

DOW CORNING(R) 3165 FAST TACK RTV ADHESIVE SEALANT



Version 3.0

Revision Date: 03/20/2016

SDS Number: 856978-00007

Date of last issue: 11/24/2015 Date of first issue: 11/30/2014

Solubility(ies)

Water solubility

: No data available

Partition coefficient: n-

octanol/water

No data available

Autoignition temperature

No data available

Decomposition temperature

No data available

Viscosity

Viscosity, dynamic

Not applicable

Explosive properties

Not explosive

Oxidizing properties

The substance or mixture is not classified as oxidizing.

Molecular weight

No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity

Not classified as a reactivity hazard.

Chemical stability

Stable under normal conditions.

Possibility of hazardous reac-

tions

Use at elevated temperatures may form highly hazardous

compounds.

Can react with strong oxidizing agents.

Methyl alcohol is formed upon contact with water or humid air. Hazardous decomposition products will be formed at elevated

temperatures.

Conditions to avoid

None known.

Incompatible materials

Oxidizing agents

Hazardous decomposition products

Thermal decomposition

: Formaldehyde

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Skin contact

Ingestion

Eye contact

Acute toxicity

Not classified based on available information.

Product:



Version 3.0

Revision Date: 03/20/2016

SDS Number: 856978-00007

Date of last issue: 11/24/2015 Date of first issue: 11/30/2014

Acute oral toxicity

Acute toxicity estimate: > 5,000 mg/kg

Method: Calculation method

Ingredients:

Calcium carbonate:

Acute oral toxicity

: LD50 (Rat): > 2,000 mg/kg

Method: OECD Test Guideline 420

Assessment: The substance or mixture has no acute oral tox-

icity

Acute inhalation toxicity

LC50 (Rat): > 3 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

Method: OECD Test Guideline 403

Assessment: The substance or mixture has no acute inhala-

tion toxicity

Acute dermal toxicity

LD50 (Rabbit): > 2,000 mg/kg

Method: OECD Test Guideline 402

Assessment: The substance or mixture has no acute dermal

toxicity

Amorphous fumed silica:

Acute oral toxicity

LD50 (Rat): > 20,000 mg/kg

Assessment: The substance or mixture has no acute oral tox-

icity

Remarks: Information taken from reference works and the

literature.

Titanium(4+) 2-methylpropan-2-olate:

Acute oral toxicity

: LD50 (Rat): 3,500 mg/kg

Quartz:

Acute oral toxicity

: LD50 (Rat): > 5,000 mg/kg

Skin corrosion/irritation

Not classified based on available information.

Ingredients:

Calcium carbonate:

Species: Rabbit

Method: OECD Test Guideline 404

Result: No skin irritation

Titanium(4+) 2-methylpropan-2-olate:

Result: Skin irritation



Version 3.0

Revision Date: 03/20/2016

SDS Number: 856978-00007

Date of last issue: 11/24/2015 Date of first issue: 11/30/2014

Serious eye damage/eye irritation

Not classified based on available information.

Ingredients:

Calcium carbonate:

Species: Rabbit

Result: No eye irritation

Method: OECD Test Guideline 405

Titanium(4+) 2-methylpropan-2-olate:

Result: Irritation to eyes, reversing within 21 days

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Ingredients:

Calcium carbonate:

Test Type: Local lymph node assay (LLNA)

Routes of exposure: Skin contact

Species: Mouse

Method: OECD Test Guideline 429

Result: negative

Germ cell mutagenicity

Not classified based on available information.

Ingredients:

Calcium carbonate:

Genotoxicity in vitro

: Test Type: In vitro mammalian cell gene mutation test

Result: negative

Carcinogenicity

Not classified based on available information.

Ingredients:

Quartz:

Species: Humans

Application Route: inhalation (dust/mist/fume)

Result: positive

Remarks: IARC (International Agency for Research on Cancer)

The substance is inextricably bound in the product and therefore does not contribute to a dust inhalation hazard.

Carcinogenicity - Assess-

sess- : Positive evidence from human epidemiological studies (inhala-

DOW CORNING

DOW CORNING(R) 3165 FAST TACK RTV ADHESIVE SEALANT

Version 3.0

Revision Date: 03/20/2016

SDS Number: 856978-00007

Date of last issue: 11/24/2015 Date of first issue: 11/30/2014

ment

tion)

IARC

Group 1: Carcinogenic to humans

Quartz

14808-60-7

OSHA

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential

equal to 0.1% is identified as a carcino

carcinogen by OSHA.

NTP

Known to be human carcinogen

Quartz

14808-60-7

Reproductive toxicity

Not classified based on available information.

Ingredients:

Calcium carbonate:

Effects on fertility

Test Type: Combined repeated dose toxicity study with the

reproduction/developmental toxicity screening test

Species: Rat

Application Route: Ingestion

Method: OECD Test Guideline 422

Result: negative

Effects on fetal development :

Test Type: Reproduction/Developmental toxicity screening

test

Species: Rat

Application Route: Ingestion

Method: OECD Test Guideline 422

Result: negative

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Ingredients:

Quartz:

Routes of exposure: inhalation (dust/mist/fume)

Target Organs: Lungs

Assessment: Shown to produce significant health effects in animals at concentrations of 0.02 mg/l/6h/d or less.



Version 3.0

Revision Date: 03/20/2016

SDS Number: 856978-00007

Date of last issue: 11/24/2015 Date of first issue: 11/30/2014

Repeated dose toxicity

Ingredients:

Calcium carbonate:

Species: Rat

NOAEL: 1,000 mg/kg Application Route: Ingestion Exposure time: 6 Weeks

Method: OECD Test Guideline 422

Quartz:

Species: Humans LOAEL: 0.053 mg/m³ Application Route: Inhalation Remarks: OECD SIDS

The substance is inextricably bound in the product and therefore does not contribute to a dust

inhalation hazard.

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Ingredients:

Calcium carbonate:

Toxicity to fish

LC50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l

Exposure time: 96 h

Method: OECD Test Guideline 203

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): > 100 mg/l

Exposure time: 48 h

Method: OECD Test Guideline 202

Toxicity to algae

: ErC50 (Desmodesmus subspicatus (green algae)): > 14 mg/l

Exposure time: 72 h

Method: OECD Test Guideline 201

Quartz:

Ecotoxicology Assessment

Acute aquatic toxicity

: No toxicity at the limit of solubility.

Chronic aquatic toxicity

: No toxicity at the limit of solubility.

Persistence and degradability

No data available



Version 3.0

Revision Date: 03/20/2016

SDS Number: 856978-00007

Date of last issue: 11/24/2015 Date of first issue: 11/30/2014

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Resource Conservation and

Recovery Act (RCRA)

This product has been evaluated for RCRA characteristics and does not meet the criteria of hazardous waste if discarded

in its purchased form.

Waste from residues

Dispose of in accordance with local regulations.

Contaminated packaging

Empty containers should be taken to an approved waste

handling site for recycling or disposal.

If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulation

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

Ingredients	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Methanol	67-56-1	5000	*

^{*:} Calculated RQ exceeds reasonably attainable upper limit.



Version 3.0

Revision Date: 03/20/2016

SDS Number: 856978-00007

Date of last issue: 11/24/2015 Date of first issue: 11/30/2014

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards

: No SARA Hazards

SARA 302

No chemicals in this material are subject to the reporting re-

quirements of SARA Title III, Section 302.

SARA 313

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Pennsylvania Right To Know

Dimethyl siloxane, trimethoxysilyl-terminated Not Assigned Calcium carbonate 471-34-1

Dimethyl siloxane, trimethylsiloxy-terminated 63148-62-9 Amorphous fumed silica 112945-52-5

Methanol 67-56-1

tert-Butyl alcohol

75-65-0

California Prop. 65

WARNING: This product contains a chemical known in the

State of California to cause birth defects or other reproductive

harm.

Methanol

67-56-1

California Permissible Exposure Limits for Chemical Contaminants

Calcium carbonate Amorphous fumed silica 471-34-1 112945-52-5

The ingredients of this product are reported in the following inventories:

REACH

Consult your local Dow Corning office.

TSCA

All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical

Substances.

AICS

One or more ingredients are not listed or exempt.

IECSC

All ingredients listed or exempt.

KECI

All ingredients listed, exempt or notified.

PICCS

All ingredients listed or exempt.

DSL

This product contains one or more substances which are not on the Canadian Domestic Substances List (DSL). Import of this product into Canada has volume limitations. For volume limits please consult Dow Corning Regulatory Compliance.

ENCS/ISHL

Some components are not listed or not identified on

ENCS/ISHL.

TCS

All ingredients listed or exempt.



Version 3.0

Revision Date: 03/20/2016

SDS Number: 856978-00007

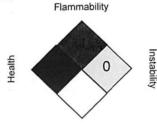
Date of last issue: 11/24/2015 Date of first issue: 11/30/2014

Ш

SECTION 16. OTHER INFORMATION

Further information

NFPA:



Special hazard.

HMIS III:

HEALTH	0
PLANCAGE N	1
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight, 2 = Moderate, 3 = High 4 = Extreme, * = Chronic

Full text of other abbreviations

ACGIH

USA. ACGIH Threshold Limit Values (TLV)

NIOSH REL

USA. NIOSH Recommended Exposure Limits

OSHA Z-3

USA. Occupational Exposure Limits (OSHA) - Table Z-3 Min-

eral Dusts

ACGIH / TWA

8-hour, time-weighted average

NIOSH REL / TWA

Time-weighted average concentration for up to a 10-hour

workday during a 40-hour workweek

OSHA Z-3 / TWA

: 8-hour time weighted average

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR -No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand



Version 3.0

Revision Date: 03/20/2016

SDS Number: 856978-00007 Date of last issue: 11/24/2015 Date of first issue: 11/30/2014

Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ -Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB -Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety **Data Sheet**

: Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agen-

cy, http://echa.europa.eu/

Revision Date

: 03/20/2016

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8